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1	Luminescent Device
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3	The present invention relates to a luminescent
4	device comprising a gaseous tritium light source.
5	The device may be used, for example, to calibrate
6	luminometers and other scientific apparatus
7	measuring optical output.
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9	Different types of scientific apparatus may be used
10	to measure optical readings and frequently find
11	utility in chemistry, biochemistry, biotechnology
12	and medicine. Such optical readings are an
13	effective, reliable and safe method for detection
14	and analysis of molecules and living cell dynamics.
15	Luminometers are one example of such scientific
16	apparatus, and are used to measure the luminous
17	output or luminescence of samples. The luminometer
18	is based on a light-sensitive device termed a
19	photomultiplier.
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Other examples of light measuring equipment include 1 a CCD (Charge Coupled Device) camera based imaging 2 device such as the "Berthold Night Owl", a 3 scintillation counter, photomultiplier, a 4 fluorometer, a spectrophotometer and a photodiode 5 (in particular an avalanche photodiode). 6 7 It is important that apparatus reliant on optical 8 analysis is regularly calibrated to ensure 9 consistency of results. Current optical apparatus 10 calibration devices may comprise a plurality of 11 light emitting diodes of varying intensities. The 12 apparatus is calibrated by checking that the 13 reading of the apparatus corresponds to the known 14 intensity of the light emitted from each of the 15 light emitting diodes. Such calibration is also 16 important when cross-referencing results from 17 different machines. 18 19 These known calibration devices are expensive, and 20 require a power source. This renders them 21 relatively untransportable. The known calibration 22 devices are also bulky and occupy the entire sample 23 space allocated in the apparatus. Thus during 24 calibration of the apparatus, testing must be 25 stopped to insert the calibration device into the 26 apparatus. It is not therefore possible to check 27 the calibration of the machine whilst measuring 28 test samples. There is thus a risk that the 29 accuracy of the apparatus may decrease between 30 calibrations, i.e. during testing, so that test 31 results may be less accurate than is desirable. 32

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WO 94/05983 discloses a multi-photomultiplier which 1 utilises a radioactive material to provide a light 2 output. Each photomultiplier component of the 3 multi-photomultiplier described in WO 94/05983 is 4 calibrated against another photomultiplier in the 5 same multi-photomultiplier. 6 7 According to a first aspect of the present 8 invention there is provided a luminescent device 9 comprising a gaseous tritium light source (GTLS) 10 which provides a light output of pre-determinable 11 intensity. 12 13 Tritium (3H) is a radioactive gas that emits 14 electrons which produce light through scintillation 15 when they collide with a phosphor substance. 16 Tritium has a half-life decay of (12.43 +/- 0.05) 17 years and after this time the activity of the 18 tritium source (and thus its luminescence) is 19 decreased by half. The intensity of the light 20 output will slowly decrease over time in accordance 21 with this half-life decay. As the date of 22 manufacture of the luminescent device is known, the 23 half-life correction may be accurately calculated. 24 The half-life correction may be calculated by means 25 of a computer programme or from a half-life graph. 26 27 Thus, in contrast to WO 94/05983 discussed above, 28 the present invention relates to a device where a 29 gaseous tritium light source provides a light 30 output of predeterminable intensity. The equipment 31 to be tested is compared to a light source of pre-32

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1 determinable intensity rather than being tested 2 relative to another photomultiplier. 3 4 Preferably a number of distinct devices according 5 to the present invention are provided, each 6 providing a different pre-determinable light intensity. This facility for having a range of 7 8 different pre-determinable light outputs is especially useful in the calibration of scientific 9 10 apparatus measuring optical output, for example a 11 luminometer, and enables calibration of the 12 apparatus across the whole required range of light 13 intensity. To achieve reduced light intensity, the 14 device of the invention may comprise a light filtering means which predeterminably alters the 15 16 intensity of the light output to produce a reduced light output. Suitable light reducing means 17 18 include a neutral density filter, and the use of differing neutral density filters (e.g. of 1.0 19 20 giving 10% transmission; 2.0 giving 1% transmission) allowing the luminescence of the 21 device to be reduced by a predetermined amount. 22 Desirably the light outputs are selected to test 23 24 the accuracy of the apparatus across the whole 25 range of light intensity measurable. Where a luminometer is to be calibrated using one or more 26 27 devices according to the present invention, preferably the device or devices will test the 28 29 accuracy of the luminometer from at least 400 to 30 650 nm, suitably from at least 450 to 610 nm. 31

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The luminescent device is desirably small enough to 1 2 be housed in a sample holder of the scientific. 3 apparatus (e.g. luminometer, fluorometer. spectrophotometer, CCD camera, photodiode (like an 5 avalanche photodiode), photomultiplier, scintillation counter or the like). 6 7 Preferably the luminescent device is shaped and 8 sized to be suitable for insertion into an 9 individual well of a standard size well plate, for 10 11 example a 96, 384 or 1536 well plate. As the 12 luminescent device of the present invention is 13 small enough to be housed in a single well of a sample holder of a luminometer or other scientific 14 15 apparatus measuring optical output, it is possible 16 for the luminescent device to be left in the 17 apparatus during use, even when other wells contain 18 test materials. 19 20 The calibration of the scientific apparatus can therefore be checked for accuracy at each instance 21 22 of use of the luminescent device of the present invention. 23 24 25 The luminescent device of the present invention may typically comprise the GTLS sealed in a housing 26 27 which is not easily broken under normal working conditions. Suitably the housing is shatter, heat, 28 29 cold and moisture resistant. Whilst the housing may be formed of any suitable material, examples 30 31 include aluminium, brass, steel, plastics (e.g. 32 polypropylene, acrylics and the like), carbon fibre

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and ceramics. However at least one portion of the 1 inner housing will usually be transparent or 2 translucent (i.e. permits transmission of 3 luminescence) and is unreactive to tritium. 4 Mention may be made of glass (for example sapphire 5 glass), plastic or a combination of these 6 materials. Alternatively, the housing may include 7 an aperture through which the light output is 8 In this embodiment, the GTLS will be measured. 9 retained within the housing by a suitable means, 10 e.g. snug fit of the GTLS within the inner surface 11 or, more usually an adhesive material and generally 12 an outer casing including a transparent or 13 translucent portion will be present. 14 15 Optionally, the housing for the GTLS is itself 16 placed into a chamber of an outer casing having at 17 least one optically transparent or translucent 18 portion to permit transmission of the luminescence 19 from the tritium source. The outer casing 20 facilitates easy handling of the housing which is 21 generally small and also acts as a suitable 22 receptacle for holding any light filter required. 23 The outer casing is typically formed from metal, 24 preferably stainless steel, although other 25 materials (e.g. brass, aluminium, plastics, 26 ceramics etc) can also be used. The transparent or 27 translucent end is suitably formed from glass or 28 plastic. Optionally the transparent or translucent 29

end comprises a neutral density filter.

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The luminescent device may comprise colouring means 1 to alter the colour of the light output to produce 2 a coloured light output. 3 4 Typically the GTLS comprises 10 to 20 mCi of 5 tritium, suitably 15 to 20 mCi, preferably 18 mCi (0.666 GBG) of tritium. A suitable GTLS for use in 7 the present invention is available commercially 8 from mb-microtec ag (Niederwanger, Switzerland). 9 10 In one embodiment the luminescent device according 11 to the invention is sized and shaped to fit within 12 a well in a well plate or the like. In this 13 embodiment, the GTLS will normally be located 14 within an inner housing which itself will be 15 located within an outer casing. For convenience of 16 handling (and especially removal of the device for 17 the well) the outer casing will be of a magnetic 18 material, such as steel. Optionally, the GTLS is 19 located within the inner housing in a snug fit, so 20 that the ends of the GTLS are not able to emit 21 light and this improves the accuracy of the device 22 for calibration or comparitive purposes. The GTLS 23 will typically be $4.5 \text{ mm} \times 1.6 \text{ mm}$. 24 25 In an alternative embodiment the GTLS may be fixed 26 within a single housing and an array of filters 27 28 spaced along the length of the GTLS. Conveniently the filters will be arranged in order of optical 29 density. In this embodiment, the array of filters 30 in a single device facilitates calibration of a 31 32 microscope or CCD camera, and use of a single light

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1 source ensures calibration across the different 2 filters. 3 In a further embodiment a scalebar graticule may be 4 etched onto a filter so that the device may be used 5 for measurement, typically of a sample viewed by a 6 microscope or CCD camera. Photolithography may be 7 used to manufacture the scalebar and the scale may 8 be shown in mm or μ m depending upon the apparatus. 9 10 According to a further aspect of the present 11 invention there is provided a kit comprising two or 12 more luminescent devices as described above, each 13 14 providing a light output of pre-determinable and distinct intensity. Thus each of the luminescent 15 devices provides a light output of a different pre-16 determinable intensity to the other devices present 17 18 in the kit, and suitably the different intensities provided span the entire range of light intensity 19 measurable by the scientific apparatus. 20 21 22 Optionally, the kit comprises 3, 4, 5, 6, or more devices, for example may contain 10, 12, 15 or 20 23 24 devices. 25 26 The kit may also include indicia recording the date(s) of manufacture of the devices, and means to 27 calculate the intensity of the light output at any 28 time from the date(s) of manufacture. 29 30 31 In some embodiments it may be desirable for the

device of the present invention to include a

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magnetic component. The presence of a magnetic 1 component allows the use of a magnetic handling 2 tool and is especially useful for facilitating 3 removal of small devices of the present invention 4 from wells, such as from the well of a 96 well 5 plate. Conveniently the magnetic component may be 6 provided by use of an outer casing of a magnetic 7 material such as steel. 9 The kit may also comprise colouring means to alter 10 the colour of the light output. Suitably the light 11 output of each luminometer calibration device is 12 altered by the colouring means, to a different 13 colour, and the kit provides a range of coloured 14 light outputs. 15 16 Preferably the colouring means comprises one or 17 more phosphors. Suitably the colouring means is 18 provided by a phosphor coating on the GTLS housing. 19 20 According to a further aspect of the present 21 invention there is provided a colourimetric 22 equipment calibration device having a luminescent 23 sample comprising GTLS which provides a light 24 output of pre-determinable intensity and colouring 25 means to alter the colour of the light output to 26 produce a coloured light output. 27 28 According to a further aspect of the present 29 invention there is provided a method of calibrating 30 light measuring apparatus, comprising the steps of; 31 32

10 placing a luminescent device comprising 1 gaseous tritium light source (GTLS) which 2 provides a light output of pre-determinable intensity in the apparatus; and 4 5 adjusting the reading of light output of the 6 7 apparatus to the pre-determined intensity of the light output of the luminescent device. 8 9 Where the luminescent device comprises colouring 10 means to alter the colour of the light output to 11 produce a coloured light output, the apparatus 12 tested may be colourimetric equipment. 13 14 According to a further aspect of the present 15 invention there is provided a light measuring 16 apparatus comprising a luminescent calibration 17 device comprising GTLS, wherein the luminescent 18 calibration device is housed in a sample holder of 19 the apparatus. 20 21 According to a further aspect of the present 22 invention there is provided a method of analysing a 23 sample, said method comprising the steps of; 24 calibrating an apparatus able to detect light 25 output using a device as described above; 26 inserting said sample into the calibrated 27 ii) apparatus and obtaining a reading therefor. 28 29

The sample may be any suitable sample comprising

apparatus will be able to quantify the light output

molecules and/or living cells. Usually the

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1	reading and may be for example, a luminometer, a
2	fluorometer, a spectrophotometer, a scintillation
3	counter, a photomultiplier, a photodiode (like an
4	avalanche photodiode) or a CCD camera. The method
5	may be applicable for techniques including drug
6	discovery, high throughput screening (especially
7	using a light reporter), molecular biology and
8	diagnostic applications, but other uses are not
9	excluded.
LO	
11	The present invention will now be described by way
L2	of example only with reference to the accompanying
L3	drawings in which;
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15	Figure 1 show a side view of a GLTS insert within
16	an inner housing formed from a material such as
17	aluminium, brass, plastics or the like.
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19	Figure 2 shows a cross-sectional side view of the
20	inner housing containing the GTLS of Fig.1.
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22	Figure 3 shows a perspective view of the inner
23	housing of Figs. 1 and 2.
24	
25	Figure 4 shows the light output from the device of
26	Figs. 1 to 3.
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28	Figure 5 is a cross-sectional view of a device
29	according to the invention having the housing of
30	Figs. 1 to 4 located within an outer casing and
31	with a filter located thereon.
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Figure 6 is a cross-sectional view of an outer 1 housing for a device according to the present 2 invention modified for 384 well plates. 3 Figure 7 shows a cross-sectional view of a device 5 according to the present invention using the outer 6 casing of Fig. 6. 7 8 Figure 8 shows a cross-sectional view of an outer 9 casing for a device according to the present 10 invention for use in PCR or conical well plates. 11 12 Figure 9 shows a cross-sectional view of a device 13 according to the present invention using the outer 14 casing shown in Fig. 8. 15 16 Figure 10 shows a longitudinal cross-section of a 17 device according to the present invention designed 18 for use in a microscope or CCD camera. 19 20 Figure 11 shows a lateral cross-section of the 21 device of Fig. 10. 22 23 Figure 12 shows a top view of the device of Fig. 24 25 10. 26 Figure 13 shows an exemplary neutral density filter 27 array for use in the device of Figs. 10 to 12. 28 29 Figure 14 shows a longitudinal cross-section of 30 device according to the present invention for use 31

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1 in a self-luminescence scale bar or graticule 2 calibration device. 3 4 Figure 15 shows a lateral cross-section of the 5 device according to Fig. 14. 6 7 Figure 16 shows a top view of the device according to Fig. 14. 8 9 10 Figure 17 shows an exemplary scale bar graticule filter which may be used in the device of Figs. 14 11 12 to 16. 13 14 Figure 18 shows data from three luminescent devices 15 according to the present invention over a 24 hour 16 period measured using a Mithras LB 940 luminometer 17 (Berthold). 18 Figures 19 to 23 illustrate laser etching of 19 20 luminescent devices according to the present 21 invention. 22 23 Figure 24 shows a longitudinal cross-section of a magnetic handling tool suitable for handling 24 25 luminescent devices of the present invention. 26 27 Figure 25 shows a lateral cross-section through 28 line A-A in Fig. 24. 29 30 Figure 26 is a photograph of three luminescent 31 devices according to the present invention. Well Al corresponds to calibration device A of Fig. 18; 32

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Well A2 corresponds to device B in Fig. 18 and Well 1 A3 corresponds to the device C in Fig. 18. 2 3 With reference to the Figures, Figures 1 to 5 show 4 an exemplary luminescent device according to the 5 present invention designed for use in 96 well 6 The luminescent device (1) is constructed 7 plates. with an outer casing (6) constructed from stainless 8 steel (416). The outer casing is susceptible to a 9 magnetic field which enables the device to be 10 easily extracted from the 96 well plate using a 11 magnetic handling tool (for example as shown in 12 Figures 24 and 25). The gaseous tritium light 13 source (GSLS) (3) is fixed in place within an inner 14 housing (2) using a silicon based adhesive. An 15 aperture (4) in the top of housing (2) allows light 16 to be admitted (see arrows at Figure 4) and since 17 the aperture is of a given diameter this means that 18 the light output is uniform. The GTLS (3) within 19 the housing (2) as shown in Figures 1 to 4 may be 20 located within the outer casing (6) using an 21 adhesive. A filter (5) formed of glass or other 22 material is then secured across the aperture (4) 23 for example using adhesive. The filter (5) can be 24 of different optical density and exemplary filters 25 include neutral density filters of 1.0 giving 10% 26 transmission, neutral density filter of 2.0 giving 27 1% transmission of neutral density filter of 3.0 28 giving 0.1% transmission. Coloured filters may 29 alternatively be used to filter what light of a 30 specific wavelength. 31

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1 An alternative embodiment of the present invention 2 is shown in Figures 6 and 7 and illustrator modified design for the luminescent device for a 3 394 well plate. Figure 6 shows an outer cases (6) 4 which may conveniently be formed of magnetic metal, 5 such as stainless steel. The size of the outer 6 casing will be selected for insertion into an 7 individual well of a 384 well plate but typically 8 the length of the casing shown in Figure 6 would be 9 approximately 9mm. Figure 7 illustrates the formed 10 11 device with the GTLS 3 being prelocated into a 12 tubular housing (2) which may for example be aluminium. One end of the tubular housing (2) 13 maybe sealed using a suitable sealant, for example 14 silicon glue (8). The opposite end of the inner 15 16 housing (2) may be sealed with a transparent or translucent material (9) for example glass, such as 17 saphire glass. A glass filter (5) is placed over 18 the free end of the inner housing such that light 19 20 is emitted through aperture (7) of the outer casing (6). 21 22 An alternative embodiment of luminescent device 23 24 according to the present invention is illustrated in Figure 9 and is suitable for use in PCR or 25 conical well plates. An outer housing (6) is shown 26 in Figure 8 and again an inner housing (2) similar 27 28 to that illustrated in Figures 1 to 4 is present and contains the GTLS (3) a filter (5) is located 29 over the top of the inner housing (2) and light is 30 emitted through apertures (4) and (7). 31 32

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Figures 10 to 13 illustrate a luminescent device 1 according to the present invention designed for 2 calibration of a microscope, CCD camera or other 3 imaging system. In this embodiment the GTLS kit 4 (3) is located within an inner housing (2) and is 5 secured therein either through the internal size 6 and shape of the inner housing (2) and/or through 7 the use of an adhesive. A filter (5) is located 8 over the GTLS. An exemplary filter having an array 9 of different neutral densities thereon is 10 illustrated in Figure 13 and demonstrates the 11 option of having different light outputs with a 12 single GTLS lightsources. At each end of the 13 neutral density filter array is a small bar (10 and 14 10') in which the light is not filtered for 15 comparative purposes. 16 17 Figures 14 to 17 illustrate an alternative 18 embodiment of the present invention in which the 19 luminescent device can be used as a self 20 luminescence scale bar or graticule calibration 21 device. The longitudinal cross section, lateral 22 cross section and top view are similar to those of 23 Figures 10, 11 and 12, but Figure 17 shows an 24 alternative exemplary filter in which a scale bar 25 graticule has been etched thereon using lithography 26 or mask techniques (similar to those used during 27 production of a semi-conductor chip) and in which 28 the scale can be selected from millimetres to 29 30 micrometers.

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1	Figure 18 shows data from a calibration device over
2	24 hours measured using a Mithras LB 940
3	luminometer (Berthold). Three different devices
4	according to the present invention were measured,
5	each having a different density filter thereon.
6	The devices are labelled A, B and C in the graph.
7	Each device was measured for 0.1 seconds, at 360
8	second intervals over 24 hours. The average
9	intensity of calibration device A was 1011763
10	relative light units (RLU); B equals 99163 RLU and
11	C equals 27326 RLU.
12	
13	Figures 19 to 23 illustrate the option of laser
14	etching a luminescent device according to the
15	present invention. Each device is labelled with
16	the product type and with a unique serial number.
17	Such labelling allows the luminescent device to the
18	calibrated manufacture and to trace throughout its
19	lifetime.
20	
21	Figures 24 and 25 illustrate an exemplary magnetic
22	handling tool for extracting luminescent devices
23	according to the present invention and having a
24	magnetic component within their manufacture from
25	well plates, for example from 96 or 384 well
26	plates. In the exemplary magnetic handling tool a
27	neodymium disk magnet is fixed into a magnetic rod.
28	Other magnet types could alternatively be used.
29	
30	Figure 26 illustrates the devices according to the
31	present invention (the devices as illustrated in
32	Figure 18) in use in a 96 well plate. In sample A1

- 1 (corresponding to sample A of Figure 18) the light
- 2 intensity of the GTLS is strong and the GTLS is
- 3 clearly visible. In sample A2 (corresponding to
- 4 sample B in Figure 18) a greater degree of
- filtering has been applied and in sample A3
- 6 (corresponding to sample C in Figure 18) the
- 7 filtering has again been increased.